Safety Data Sheet

Section 1: Product identification and use

Product Identifier:

Process Identifier:

TCI 1235 H.D.

Ferrous metal hot aqueous immersion degreaser, rust, scale, paint stripper and corrosion inhibitor powder

24H EMERGENCY: 613-996-6666

Manufacturer's name and address:

Tetra-Chem Industries Ltd.

271 Ingersoll St. S., Ingersoll ON N5C 3J7 Canada Phone: 519-485-4370 - Toll free: 888-658-5515

Section 2: Hazard identification

Signal W

Dange Hazard S H290—M H301-To H314-Ca H318—Ca H402—Ha H411-To> Precauti P234-Ke

Incompatible Materials: Do not mix with other cleaners. Special Rules on Packaging: Consult Manufacturer or Supplier.

Supplier's nar	ne and	address:
		Tetra-(

Tetra-Chem Industries Ltd.

271 Ingersoll St. S., Ingersoll ON N5C 3J7 Canada Phone: 519-485-4370 - Toll free: 888-658-5515

Section 2: Hazard Identification				
GHS Classification		P260–Do not breathe dust.		
Acute Toxicity (Oral)—Category 3		P264—Wash skin thoroughly after ha	andling.	
Corrosive to Metals—Category 1		P270–Do not eat, drink, or smoke w		
Hazardous to the Aquatic Environment-Acut		P273—Avoid release to the environm		
Hazardous to the Aquatic Environment—Chro	inic Hazard—Category 2		ective clothing, eye protection and face protection.	
Serious Eye Damage—Category 1 Skin Corrosion—Category 1A		induce vomiting.	diately call a hospital emergency department doctor. Rinse mouth. Do NOT	
Pictograms			Rinse mouth. Do NOT induce vomiting.	
			ely apply a 5% vinegar solution. Wash with water.	
	$\mathbf{\Lambda}$		person to fresh air and keep comfortable for breathing.	
		P303+P361+P353-IF ON SKIN (or h	air): Remove/Take off immediately all contaminated clothing. Rinse skin with	
		water or mild vinegar solution and s		
			ove contact lenses if present and easy to do. Rinse cautiously with water or saline	
		solution for several minutes - contin		
		P310—Immediately call a hospital en	ely apply a 5% vinegar solution) Then wash with water.	
Signal Word		P330–Rinse mouth.	ely apply a 5% vinegal solution, men wash with water.	
Danger		P361+P364—Take off immediately all contaminated clothing and wash it before reuse.		
Hazard Statements		P363–Wash contaminated clothing before reuse.		
H290–May be corrosive to metals.		P390—Absorb spillage to prevent material damage.		
H301–Toxic if swallowed.		P391—Collect spillage.		
H314—Causes severe skin burns and eye damage.		P405—Store locked up.		
H318—Causes serious eye damage.		P406—Store in a corrosion resistant		
H402—Harmful to aquatic life. H411—Toxic to aquatic life with long-lasting ef	fects	Return container to supplier for recy	dance with local, regional, national and international government regulations.	
Precautionary Statements		neturn container to supplier for recy	cing.	
P234-Keep only in original container.				
Section 3: Composition / information on ir	paredients			
	CHEMICAL NAME			
Hazardous Ingredients:	Sodium Hydroxide	CAS NUMBER 1310-73-2	CONCENTRATION [%] 60-100	
	Sodium metasilicate	6834-92-0	7-13	
	Sodium Carbonate	497-19-8	1-5	
Section 4: First aid measures				
Description of First Aid Measures		Most Important Symptoms and Effe	ects Both Acute and Delayed	
General: Determine areas of exposure.		General: Low risk to adverse health	effects.	
Inhalation: Excessive exposure - move the fre	ach air	Inhalation: Respiratory irritation or s		
•				
Skin Contact: Wash with cold water or neutra		Skin Contact: Severe skin burns.		
Eye Contact: Remove contact lenses. Rinse v			travel to the back of the eye ball and corrode the optic nerve if sprayed directly	
Ingestion: If victim is conscious administer 5	% vinegar solution.	into the eyes. The delayed effect syn	nptoms are a scaly rash for 3-4 days when blinking. Seek medical attention.	
Seek immediate medical attention. Do not induce vomiting.		Ingestion: Burning sensation just like acid reflux. Seek medical attention.		
Section 5: Fire-fighting measures				
Extinguishing Media		Reactivity: No risk.		
	ad an annual in a fina			
Suitable Extinguishing Media: Evaluate base		Advice for Firefighters		
Unsuitable Extinguishing Media: Evaluate based on surrounding fire.		Precautionary Measures Fire: Evaluate based on surrounding fire.		
Special Hazards Arising From the Substance	e or Mixture	Firefighting Instructions: Evaluate b	based on surrounding fire.	
Fire Hazard: Corrosive caustic vapours at hig	h temperatures.	Protection During Firefighting: Eva	luate based on surrounding fire.	
Explosion Hazard: No risk.		Hazardous Combustion Products:	Oxides of Carbon, Caustic vapours.	
Section 6: Accidental release measures				
Personal Precautions, Protective Equipmen				
	on. Neutralize with copious amounts of water or safe acid solutions and	For Emergency Personnel		
flush to sanitary sewers if at pH 8.5.		Protective Equipment: Wear dust m	nask protection.	
For Non-Emergency Personnel		Emergency Procedures: Neutralize	with copious amounts of water or safe acid solutions and flush to sanitary	
Protective Equipment: Wear dust mask protection	ection.	sewers if the pH is below 8.5 and ab	iove 5.5.	
Emergency Procedures: Mop up small spills	with water and flush to sanitary sewers. Large spills should be con-	Environmental Precautions		
tained and reported immediately.		Methods and Material for Containn	ment and Cleaning Un	
Phone Number of your local authority for I	Emergency Spill Response:			
		For Containment: Water/oil absorbe	small spills and dispose to sanitary sewer.	
Costion 7: Handling and starage				
Section 7: Handling and storage				
Precautions for Safe Handling		Specific End Use(s) TCI 1235 H.D. H	Hot aqueous immersion cleaner for FERROUS METAL components. This cleaner is	
Additional Hazards When Processed: Use o	nly Manufacturer supplied storage and/or dispensing equipment. See	designed to be used at 10% to clean	rust deposits as well as heavy grease and oils, carbon, varnish and paints.	
GHS WORKPLACE LABEL in your work area.				
Hygiene Measures: Do not eat, drink or smo	ke while using this product.	See Product Application Sheet or lal	uer yn iur said Intenueu use.	
Personal Protection Equipment required for c				
Storage Conditions: Keep only in original pla				
ge containenter reop only in original pre				

Section 8: Exposure controls / personal protection

Control Parameters

ACGIH TLV: 15 mg/m³ (TWA) 175 ppm (SKIN 500 mg/m³ (INHALATION) OSHA PEL: 15 mg/m³ (TWA) 175 ppm (SKIN) 500 mg/m³ (INHALATION) Exposure Controls

Appropriate Engineering Controls: Adequate ventilation to meet exposure limits by removing the hazard from an inside or outside work environment. The chemical constituents of the cleaning solution does not evaporate.

Personal Protective Equipment:



Other Information: Alkali resistant GLOVES are always required.

Section 9: Physical and chemical properties		
Information on Basic Physical and Chemical Properties	Decomposition Temperature: Not applicable.	
Physical State: Solid.	Flammability (solid/gas): Not applicable.	
Appearance: Slight tint of amber.	Lower Flammable Limit: Not applicable.	
Odour: Detergent.	Upper Flammable Limit: Not applicable.	
Odour Threshold: Not available.	Vapour Pressure: Not applicable.	
pH: 14 (1% agueous solution)	Relative Vapour Density at 20°C: Not applicable.	
Relative Evaporation Rate (butylacetate=1): Not applicable.	Relative Density (water=1): Not applicable.	
Melting Point: Not applicable.	Solubility in Water: Complete	
Freezing Point: Not applicable.	Partition coefficient: n-octanol/water: Not applicable.	
Boiling Point: Not applicable.	Viscosity: Not applicable.	
Flash Point: Not applicable.	Explosion Data - Sensitivity to Mechanical Impact: Not applicable	
Auto-ignition Temperature: Not applicable.	Explosion Data - Sensitivity to Static Discharge: Not applicable.	

 Reactivity: Reacts violently with strong acids and hot water.
 Incompatible Materials: White metals or their alloys: aluminum, magnesium, lead, tin, zinc, brass and babbitt.

 Possibility of Hazardous Reactions: None when used as directed.
 Hazardous Decomposition Products: Hydrogen release from above metals.

Section 11: Toxicological information

Information on Toxicological Effects - Product Acute Toxicity: Not available. LD₅₀ Data (Species-Route): 273 mg/kg(Rat - oral). LC₅₀ Data (Species-Route): Not available. Skin Corrosion/Irritation: Severe irritant: Human/Rabbit 50 mg/24hrs Serious Eye Damage/Irritation: Moderate corneal injury: Rabbit 1 mg/24hrs Respiratory or Skin Sensitization: Not suspected. Germ Cell Mutagenicity: Not suspected. Teratogenicity: Not suspected. Carcinogenicity: Not suspected. Specific Target Organ Toxicity (Repeated Exposure): Not available. Reproductive Toxicity: Not suspected.

Section 12: Ecological information

Toxicity: Not applicable when used as directed. Mobility in Soil: Neutralizes and turns to salt in soil. Detergents are biodegradable.

Section 13: Disposal considerations

Waste Disposal Recommendations: Consult Manufacturer or Supplier. Additional Information: The cleaning process may generate a hazardous industrial waste. Comply with Canadian Ministry of Environment and Climate Change: Regulation 347 and local municipal by-laws. Comply with US EPA's federal, state & local regulations.

Section 14: Transport information

TDGA CANADA - DANGEROUS GOODS: REGULATED 49 CFR (USA) DANGEROUS GOODS: REGULATED IMDG (VESSEL) DANGEROUS GOODS: REGULATED IATA (CARGO AIR) DANGEROUS GOODS: REGULATED IMDG (PASSENGER AIR) DANGEROUS GOODS: REGULATED

Specific Target Organ Toxicity (Single Exposure): Not suspected. Aspiration Hazard: Not anticipated.

Symptoms/Injuries After Inhalation: Irritation/burning sensation. Symptoms/Injuries After Skin Contact: Slight irritation/redness to severe burns observation. Symptoms/Injuries After Eye Contact: Burns with tinging/scaly sensation if not immediately neutralized with mild acidic buffer solution. Tearing/Red-

ness are immediate symptoms. Symptoms/Injuries After Ingestion: Sore throat/burns. Information on Toxicological Effects - Ingredients Large doses can change the body's pH and electrolyte balance.

Other Adverse Effects Other Information: No unusual adverse effects encountered.

Tetra-Chem Industries Ltd. is licensed by the Ministry of the Environment and Climate Change for waste management. Ontario Certificate of Approval # A 800506.

Ontario Provincial Waste Class: 122 C Alkaline solutions, sludges and residues containing other metals and non-metals, not containing cyanides.

EMERGENCY ASSISTANCE: CANADA Canutec 1-888-CANUTEC (1-888-226-8832)



Proper Shipping Name: CORROSIVE SOLID, N.O.S. Hazard Class: 8 Identification Number: UN1759 Packing Group: III Label /Placard Codes: 8

Section 15: Regulatory information

CANADA: All ingredients are listed on the DSL Domestic Substance List.

Section 16: Other information

Prepared by: Health and Safety committee Contact: A. Struthmann (Hon. BSc.) Telephone: 1-519-536-1617 Date prepared: 2023-02-28 USA: All ingredients are listed on the TSCA Toxic Substances Control Act.

Additional information: The information in this SDS has been obtained from sources believed to be reliable. The manufacturer and supplier provides no warranties express or implied and assumes no responsibility for the accuracy or the completeness of the data contained herein.